

Treatment and reuse of effluents within oyster farm

Clémence Cordier ^{a*}, Christophe Stavrakakis ^{b*}, Philippe Moulin ^{a*}

^a Laboratoire de Mécanique, Modélisation et Procédés Propres (EPM-M2P2-CNRS-UMR 7340), Aix-Marseille Université, Europôle de l'Arbois, BP 80, Bat. Laennec, Hall C, 13545 Aix-en-Provence cedex 04, France

^b Plateforme expérimentale Mollusques Marins, Station Ifremer de Bouin, Polder des Champs, 85230 Bouin, France

CONTEXT

Shellfish profession is jeopardized by water quality problem that concerns **inlet**, with the need to protect the animals from pathogens contaminations, and **effluents** which could be harmful for the environment with the potential presence of pathogens and high levels of organic matters. In this study, ultrafiltration (UF) was tested to (i) treat a real effluent from an oyster breeding, and (ii) use ultrafiltered water to feed an oyster spat.

MATERIAL AND METHODS

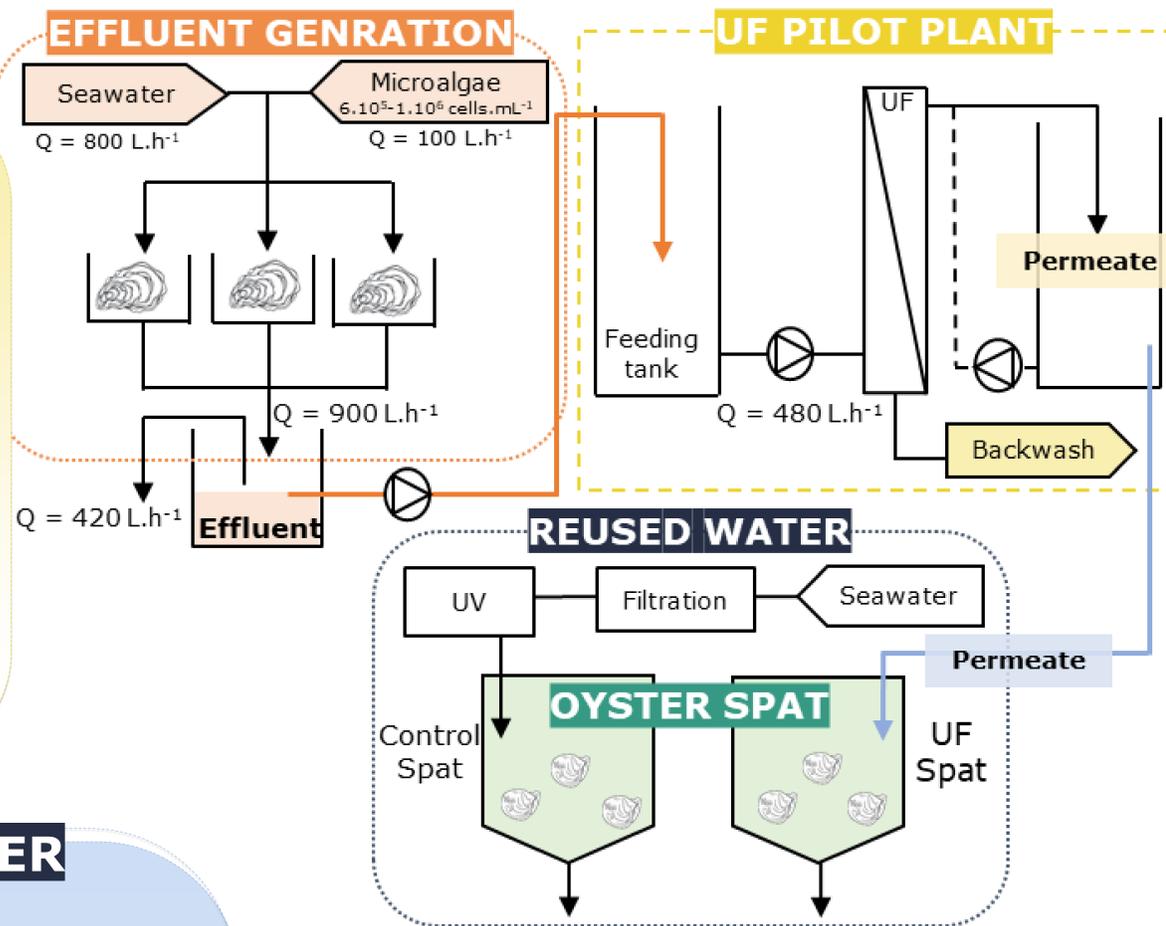
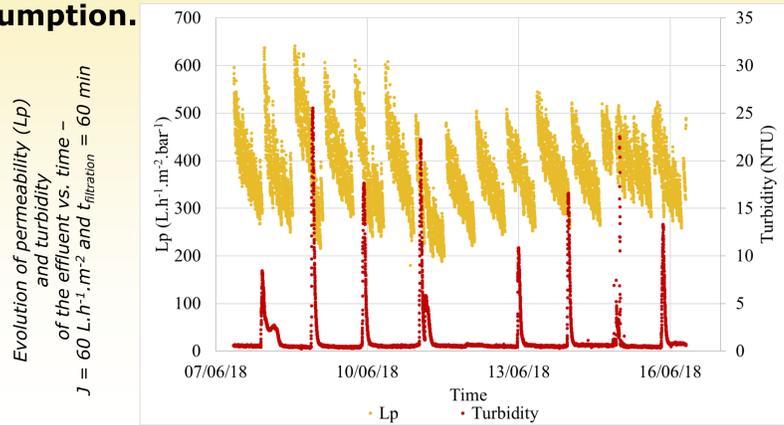
Membranes: Aquasource hollow fibre PES, ultrafiltration membranes (0.02 µm), in-out configuration.

Pilot: Semi industrial unit, completely automated, able to treat **20 m³.d⁻¹**. 3 cleaning procedures to eliminate fouling: classical backwash, air-backwash and **chemical cleanings (CEB)**. **Conditions of filtration:** **J = 60 L.h⁻¹.m⁻²** and **t_{filtration} = 60 or 30 min**

Effluent: Discharge from six breeding tanks of adult oysters *Crassostrea gigas* containing **faeces, pseudo faeces, shell debris** and **microalgae cells**. Each tank was continuously supplied with seawater (filtration 25 µm + UV disinfection) drained by overflow, emptied and rinsed with fresh water once a day.

IMPACT ON HYDRAULIC PERFORMANCES

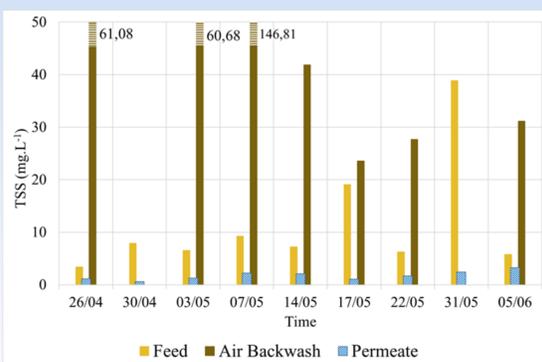
The presence of faeces, pseudo faeces and microalgae lead to a significant fouling of the membranes. A CEB every 12 h was necessary. **These conditions are sustainable in terms of conditions of treated water production and energy consumption.**



Process configuration of treatment of effluents and use of permeate to feed a spat

QUALITY OF TREATED WATER

Total Suspended Solids (TSS): TSS concentration in permeate is around 2.0 mg.L⁻¹, whatever the TSS concentration in the feed. The results for air-backwash highlight the cleaning performance of this procedure.



Evolution of TSS concentrations in the effluent before, after filtration (permeate) and water from air-backwashes

Date	Total Bacterial Load (UFC.mL ⁻¹)			Vibrio (UFC.mL ⁻¹)		
	Effluent	Permeate	Control	Effluent	Permeate	Control
06/01	7740	12	58	38	0	0
06/05	1660	0	14	50	0	0

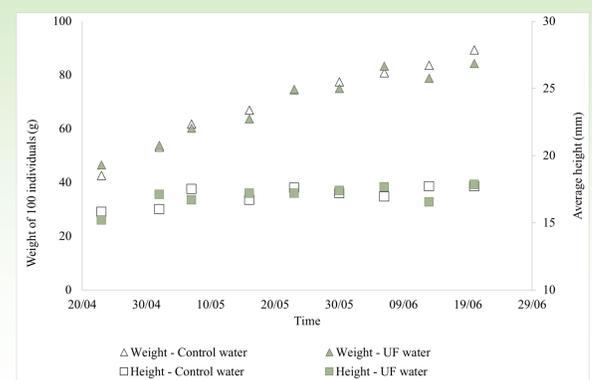
Bacterial concentrations (total flora and Vibrio)

Bacterial concentration: No *Vibrio* is detected in permeate (ultrafiltered effluent). The efficiency of the **UF process** to remove this potential pathogenic bacteria is validated. Similar results are obtained with total bacteria.

EVOLUTION OF SPAT GROWTH

The spat characteristics were followed every day during 2 months. The evolution of height highlight that growth is similar for UF and control spats.

→ **Ultrafiltered effluent offers growth performances identical to classical seawater**



Evolution of oyster spat growth

CONCLUSION

Ultrafiltration showed its capacity to **remove TSS and bacterial pollution**. The use of the ultrafiltered effluent led to rearing capacity identical to classical water. Indeed, the physico-chemical and bacterial parameters were comparable in the two waters, leading to a similar development of oysters. Ultrafiltration is then efficient to treat effluent from oyster farms and to produce a treated water showing a **quality adapted to feed juveniles** which are very sensitive species. Considering these results, the possibility of **reuse effluents from breedings to supply others by ultrafiltration** seems a feasible solution.